



**Assembly Instruction Steps:**

1. Remove discharge chute assembly by removing the three 5/16" bolts holding it to the deck.
2. Using two (2) of the supplied 5/16" bolts and nylock nuts, bolt (A) to the deck forward of the middle blade with the bolts coming up through the bottom of the deck. Torque to 13 ft lbs.
3. Using three (3) of the supplied 5/16" bolts and nylock nuts to bolt (C) to the deck next to the discharge blade. Feed the bolts up through (C), the deck, and the discharge chute. These three (3) bolts replace the original three (3) that held the discharge chute originally. Torque to 13 ft lbs.
4. Using the remaining two (2) 5/16" bolts and nylock nuts, bolt (B) to the deck forward of the trim side blade with the bolts coming up through the bottom of the deck. Torque to 13 ft lbs.